# 1 HP (GEARED) BLDC MOTOR SPECIFICATIONS





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## TR120-745W-1500RPM

## **Highlights**

- ✓ 36/48VDC or 230VAC, 745Watts, 1500 RPM Brushless DC Motor with Integrated Gear Box
- ✓ In-runner with shaft output and keyway
- ✓ External Control
- ✓ Built in Hall Sensors with Hall Effect Angle of 120 degrees
- ✓ Insulation Class F
- ✓ Operating temperature up to  $+80^{\circ}$ C (Also available up to  $+150^{\circ}$ C)

## **Motor Specifications**

Parameter	Value		
Rated Voltage	36/48VDC or 310VDC		
Rated Current	25/19A or 3A		
Motor Rated Power (Input)	850 Watts		
Motor Rated Speed (RPM)	1500 RPM		
Motor Rated Torque (Nm)	4.8 Nm		
No Load Current (A)	3.8A or 0.8A		
Current Density (A/square mm)	5 A/square mm		
Variable Speed Range	0-1500 RPM		
Motor Diameter	150 mm		

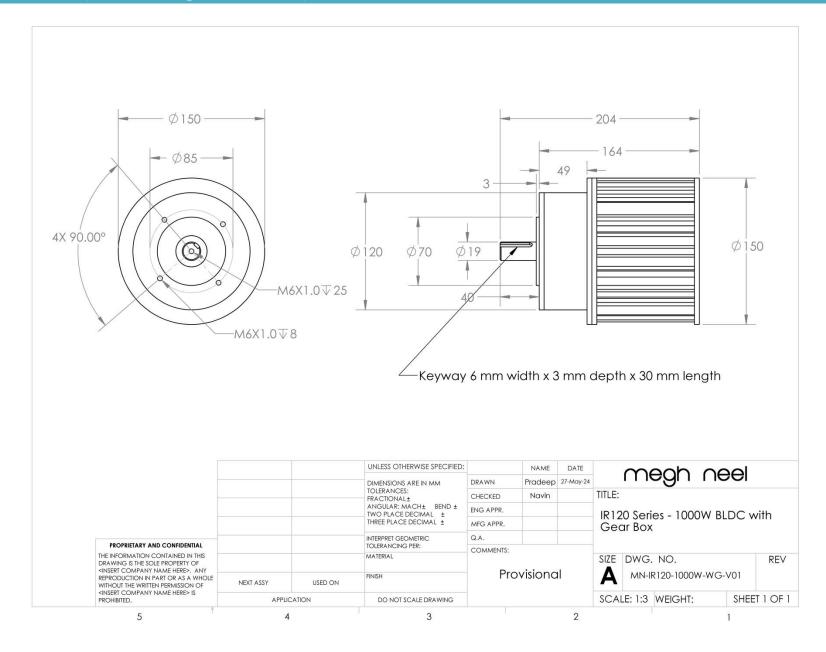
# **Gear Box Specifications (Optional)**

Parameter	value	
Туре	Cycloidal Integrated	
Ratio	10:1	
Output Shaft	19 mm Diameter x 40 mm length	
Keyway	6 mm width x 3 mm depth	
	x 30 mm length	
Mounting	Face (See drawing)	
Weight	9.6 Kilograms (Including Motor)	



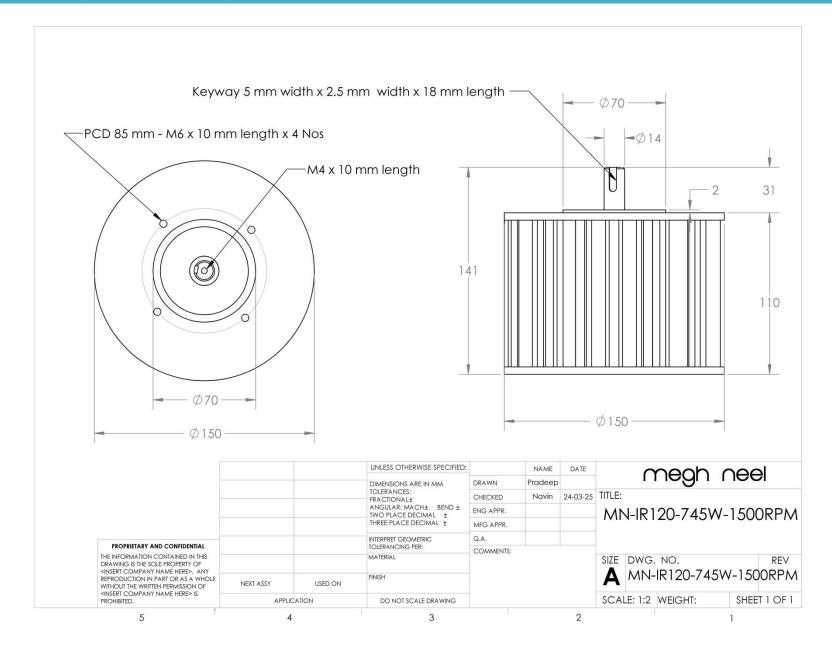
Value

# **Dimensions (With Integrated Gear)**





# **Dimensions (Without Gear)**





## **Low Voltage DC - Controller Specifications**

Parameter	Value		
Rated Voltage	24/36/48VDC		
Controller Current Limit	30 A		
ariable Speed	3 Pin Plug with analog voltage input from 0 to 3.4 VDC		
	3.4VDC – Maximum Speed		
	0.8VDC – Start Motor		
	OVDC – Stop Motor		
Commutation	Sensored or Sensorless		
Reverse Option	2 Pin (Short the pins to enable half speed reverse)		

## **Connection Sequence**

**Supply:** Connect the 24/36/48V Positive Supply to the Controller Red Wire via a key switch. Connect the Battery Negative terminal to the Controller Black Wire.

#### **Motor Connection:**

Connect the Controller Phase Wires to the respective wires from the motor as given below

Motor Phase Connection	Yellow	Blue	Green
Controller Phase Connection	Yellow	Blue	Green

Connect the 6 pin motor sensor plug to the controller sensor input plug. After powering ON the controller, connect the white "self study" male & female plugs to help the controller determine the right commutation sequence and motor running direction. Make sure that the motor is not loaded when performing this step. Once the motor starts running, disconnect the plugs. If you require the motor to run in the opposite direction, perform this step again.

## **Throttle / Accelerator**

Connect the 3 pin connector (Red, Black, Green) to 3 pin on the board. While connecting, ensure that the color codes match as per the diagram provided. Red: +5 VDC, Black: Ground, Green: 0-5 VDC. Automatic throttle to maximum speed can also be provided.



## **230VAC - Controller Specifications**

Parameter	Value		
Rated Voltage	96-270VAC (Single Phase Input)		
Frequency	50-60Hz		
Controller Current Limit	5 A		
Rated Speed (RPM)	1500 RPM (Configurable)		
Commutation	Sensorless		
Variable Speed	3 Pin Plug with analog voltage input from 0 to 5VDC		
	5VDC – Maximum Speed		
	0.8VDC – Start Motor		
	OVDC – Stop Motor		
RPM Output	Digital Pulse Output - 12 Pulses Per Rotation		
Fault Conditions	Over Voltage, Under Voltage, Over Temperature, Rotor Lock,		
	Phase Loss		
Others	Configurable using programming tool		
Place of Origin	India		
Available on request at additional cost	With Active PFC, PWM Control		

## **Connection Sequence**

Supply: Connect the 230VAC wires via a key switch as shown in the diagram.

## **Motor Connection:**

Connect the Controller Phase Wires to the respective wires from the motor as given below

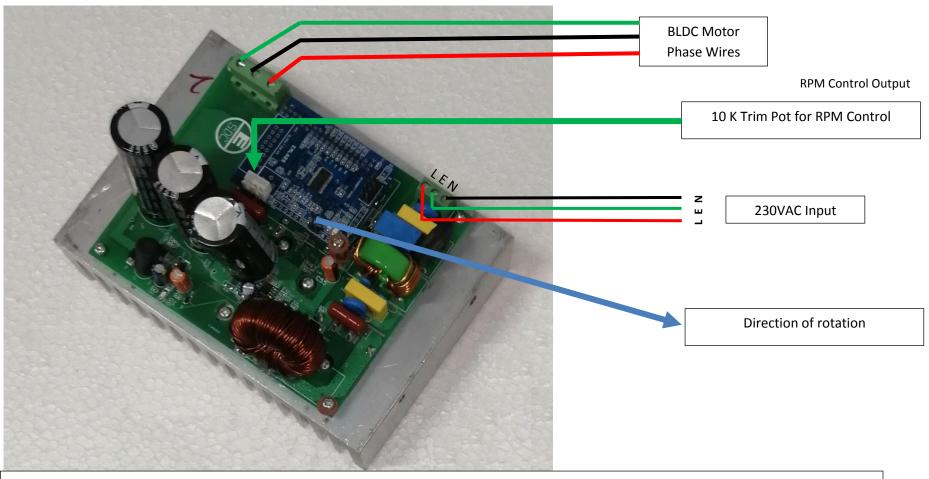
Motor Phase Connection	Red	Black	Green
Controller Phase Connection	U	V	W

## **Speed Control**

Connect the 3 pin connector (Red, Black, Green) to 3 pin on the board. While connecting, ensure that the color codes match as per the diagram provided. Red: +5 VDC, Black: Ground, Green: 0-5 VDC. For constant max speed, connect the red and green pins.



# **Connection Diagram**



### **Caution:**

- $1. \ \mbox{Ensure to ground the motor and / or the machine on which the motor is mounted.}$
- 2. Mount the motor and controller firmly before operating the motor. Provide an enclosure for the controller, preferably IP65 rating.



## **Contact Information**

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